

Message Text

UNCLASSIFIED

PAGE 01 CARACA 05255 082131Z
ACTION ARA-14

INFO OCT-01 ISO-00 EB-08 /023 W
-----122311 091747Z /53
R 082003Z JUN 78
FM AMEMBASSY CARACAS
TO USDOC WASHDC
INFO SECSTATE WASHDC 2597

UNCLAS CARACAS 5255

PASS TO: ITA/BED/OED/MEPD

E.O. 11652C N/A
TAGS: BENC, VE
SUBJECT: MAJOR PROJECT: ASTINAVE SHIPYARD -- HEAVY EQUIPMENT

REF: (A) 77 CARACAS 6428, (B) 77 CARACAS 11967

1. PROJECT NAME: CRANES, PRESSES, AND PRE-PROCESSING LINE
EQUIPMENT FOR ASTINAVE SHIPYARD.

2. BRIEF DESCRIPTION: ASTILLEROS NAVALES VENEZOLANOS S.A.
(ASTINVAE), A VENEZUELAN-SPANISH COMPANY WHICH IS TO INSTALL A
SHIPYARD ON THE PARAGUANA PENINSUAL, HAS ISSUED A SERIES OF CALLS
TO PREQUALIFY FIRMS TO PROVIDE THE FOLLOWING MACHINERY AND
EQUIPMENT:

(-) BID PCE-005/78 FOR CRANES

- BRIDGE CRANES: ELECTROMAGNET AND/OR HOOK EQUIPPED
WITH EFFECTIVE LOADING CAPACITY OF MORE THAN FIVE METRIC
TONS AND APPROXIMATE SPAN OF 35 METERS.

- SEMI-PORTAL CRANES: ELECTROMAGNET AND/OR HOOK EQUIPPED
WITH EFFECTIVE LOADING CAPACITY OF MORE THAN 5 METRIC
TONS TO HANDLE PLATES AND/OR PROFILES OF APPROXIMATELY
UNCLASSIFIED

UNCLASSIFIED

PAGE 02 CARACA 05255 082131Z

16 METERS LONG AND 3.6 METERS WIDE.

- WINCH CRANES: EFFECTIVE LOADING CAPACITY OF MORE THAN 12
METRIC TONS, TO REACH OVER 20 METERS AND VERTICAL CLEARANCE
OF OVER 30 METERS.

- PORTAL CRANES: EFFECTIVE CAPACITY TO EXCEED 200 METRIC

TONS, OF MORE THAN 80 METERS OF SEPARATION BETWEEN LEGS,
AND A VERTICAL HOOK CLEARANCE OF OVER 40 METERS.

- PLATE AND PROFILE UNLOADING CRANES: ELECTROMAGNET AND/OR
HOOK EQUIPPED WITH LOADING CAPACITY OF MORE THAN 12
METRIC TONS.

- TRUCK CRANES: MOUNTED ON WHEELS WITH AN EFFECTIVE LOADING
CAPACITY BETWEEN 15 AND 300 METRIC TONS.

(B) BID PCE-006/78 FOR THE PRE-PROCESSING LINE

- DEBURRING MACHINE: FULLY EQUIPPED TO CLEAN STEEL PLATES
AND PROFILES TO MEET SA 2.5 GRADE; MAXIMUM WIDTH 3600 MM
AND MAXIMUM WEIGHT 15 METRIC TONS EACH

- REMAINDER OF THE PRE-PROCESSING LINE: COMPOSED OF OTHER
EQUIPMENT SUCH AS TRANSFER TABLES, PRE-HEATING TUNNEL,
PAINTING MACHINE, DRYING TUNNEL AND SWEEP ROLLER.

(C) BID PCE-007/78 - PRESSES

-GRADER: MACHINE TO GRADE STEEL PLATES 3.60 METERS WIDE
AND BETWEEN 6 MM. AND 50 MM. THICK. THE GRADING SPEED
WITH BE 10 METER/MINUTE FOR PLATES BETWEEN 6 MM. AND
25 MM. THICK.
UNCLASSIFIED

UNCLASSIFIED

PAGE 03 CARACA 05255 082131Z

- CYLINDER PRESS: HYDRAULIC, WITH 100 METRIC TONS POWER:
IT SHOULD BEND STEEL PLATES OF UP TO 12 METERS LONG AND
40 MM. THICK WITH A CURVING RADIUS OF 1500 MM. RADIUS
WILL BE REDUCED UP TO 600 MM. FOR SMALLER THICKNESS; IT
SHOULD OBTAIN A 1000 MM. RADIUS FOR THICKNESS OF 13 MM.
AND WHEN WORKING AS A PRESS IT SHOULD SHAPE PLATES 12
METERS LONG AND UP TO 20 MM. THICK APPROXIMATELY.

- GOOSENECK PRESS: 600 METRIC TONS POWER, HYDRAULIC, OF
ONE RAIL. IT WILL HAVE ONLY ONE VERTICAL CYLINDER AND
A NECK OF APPROXIMATELY 1.80 METERS. THE FREE CLEARANCE
BETWEEN THE CYLINDER IN ITS HIGHEST POSITION AND THE
DOLLY WILL BE APPROXIMATELY 1.20 METERS.

- FOLDING PRESS: 400 METRIC TONS POWER, HYDRAULIC PORTAL
TYPE WITH AN EFFECTIVE WIDTH OF 4.00 METERS SO THAT IT
IS ABLE TO STAMP PLATES OF UP TO 12 MM. THICK.

- PROFILE RECTIFIER PRESS: 200 METRIC TONS POWER,
HYDRAULICALLY OPERATED, HORIZONTAL DISPLACEMENT. THE
SPAN BETWEEN THE PROFILE SUPPORTS WILL BE ADJUSTED UP

TO A MAXIMUM OF 1 TO 1.5 METERS.

- PROFILE BENDING PRESS: 400 METRIC TONS POWER, HYDRAULICS, ABLE TO BEND TUBE PROFILES BY PAIRS UP TO A MAXIMUM OF 400 MM. WIDE. IT SHOULD ALSO BEND INDIVIDUAL COMPOSED PROFILES OF A MAXIMUM OF 600-15/250-25 MM.

3. EXECUTING AGENCY/PROJECT MANAGER: QUESTIONS ON EQUIPMENT SHOULD BE DIRECTED TO THE EXECUTING AGENCY:

(1) ASTINAVE
OFFICINA DE ADQUISICIONES
TORRE EUROPA, PISO 5
UNCLASSIFIED

UNCLASSIFIED

PAGE 04 CARACA 05255 082131Z

AVENIDA FRANCISCO DE MIRANDA, CHACAITO
CARACAS, VENEZUELA

(2) VENEZUELAN FIRM:
GRUPOS PROYECTOS INTEGRADOS (G.P.I.)
PROJECT MANAGER
TORRE ABA, P.B.
CALLE LA GUAIRITA, URBANIZACION LAS MERCEDES
TEL. 91-42-64
CARACAS, VENEZUELA

4. STATUS OF PROJECT/ANTICIPATED BID DATES: FIRMS INTERESTED SHOULD AUTHORIZE A REPRESENTATIVE THROUGH A DULY LEGALIZED DOCUMENT, SO THAT HE MAY EXPRESS THE FIRM'S INTENTION TO PARTICIPATE IN THESE BIDS. REPRESENTATIVE SHOULD PERSONALLY DELIVER HIS AUTHORIZATION, THE CORPORATE CHARTER AND BY-LAWS OF THE MANUFACTURER, (2) TWO SETS OF CATALOGUES AND GENERAL TECHNICAL INFORMATION RECENTLY PUBLISHED SHOWING THE CAPABILITY AND EXPERIENCE OF THE FIRM IN THE CONSTRUCTION OF THE EQUIPMENT AND MACHINERY DESCRIBED IN PARA 2. THE ABOVE MENTIONED DOCUMENTS MUST BE SUBMITTED IN A SEALED ENVELOPE BETWEEN JUNE 8 AND JULY 28, 1978 TO THE OFFICE MENTIONED IN PARA 3(1).

5. ESTIMATED PROJECT COST:FOREIGN CONTENT: N/A

6. COMPETITIVE FACTORS: PACKAGES CONTAINING FINANCING WOULD BE IN BETTER POSITION TO WIN BIDS. ASTINAVE HAS ALREADY RECEIVED CREDIT OFFERS.

7. ANNOUNCEMENT FOR PREQUALIFICATION FOR THE CIVIL WORKS PROJECTS ASSOCIATED WITH THE CONTRACT SHOULD BE ANNOUNCED SHORTLY. SERIOUS ASSOCIATION WITH A VENEZUELAN FIRM WILL BE A PREREQUISITE.
VAKY
UNCLASSIFIED

UNCLASSIFIED

PAGE 05 CARACA 05255 082131Z

UNCLASSIFIED

NNN

Message Attributes

Automatic Decaptioning: X
Capture Date: 01 jan 1994
Channel Indicators: n/a
Current Classification: UNCLASSIFIED
Concepts: n/a
Control Number: n/a
Copy: SINGLE
Draft Date: 08 jun 1978
Decaption Date: 01 jan 1960
Decaption Note:
Disposition Action: n/a
Disposition Approved on Date:
Disposition Case Number: n/a
Disposition Comment:
Disposition Date: 01 jan 1960
Disposition Event:
Disposition History: n/a
Disposition Reason:
Disposition Remarks:
Document Number: 1978CARACA05255
Document Source: CORE
Document Unique ID: 00
Drafter: n/a
Enclosure: n/a
Executive Order: N/A
Errors: N/A
Expiration:
Film Number: D780242-0166
Format: TEL
From: CARACAS
Handling Restrictions: n/a
Image Path:
ISecure: 1
Legacy Key: link1978/newtext/t19780683/aaaacsyv.tel
Line Count: 175
Litigation Code IDs:
Litigation Codes:
Litigation History:
Locator: TEXT ON-LINE, ON MICROFILM
Message ID: e636408f-c288-dd11-92da-001cc4696bcc
Office: ACTION ARA
Original Classification: UNCLASSIFIED
Original Handling Restrictions: n/a
Original Previous Classification: n/a
Original Previous Handling Restrictions: n/a
Page Count: 4
Previous Channel Indicators: n/a
Previous Classification: n/a
Previous Handling Restrictions: n/a
Reference: 77 CARACAS 6428, 77 CARACAS 11967
Retention: 0
Review Action: RELEASED, APPROVED
Review Content Flags:
Review Date: 29 mar 2005
Review Event:
Review Exemptions: n/a
Review Media Identifier:
Review Release Date: N/A
Review Release Event: n/a
Review Transfer Date:
Review Withdrawn Fields: n/a
SAS ID: 2442898
Secure: OPEN
Status: NATIVE
Subject: MAJOR PROJECT: ASTINAVE SHIPYARD -- HEAVY EQUIPMENT
TAGS: BENC, VE
To: COM
Type: TE
vdkgvwkey: odb://SAS/SAS.dbo.SAS_Docs/e636408f-c288-dd11-92da-001cc4696bcc
Review Markings:
Sheryl P. Walter
Declassified/Released
US Department of State
EO Systematic Review
20 Mar 2014
Markings: Sheryl P. Walter Declassified/Released US Department of State EO Systematic Review 20 Mar 2014